

LD Block,'PREPURG': COIL 00035;
LD Block,'ROLL': COIL 00012;
LD Block,'PHASE0': COIL 00011;
LD Block,'SHUTDWN': COIL 00008;
LD Block,'COMPESD': COIL 00006;
LD Block,'POSTLB': COIL 00011;
LD Block,'LOAD2': COIL 00019;
LD Block,'UNLOAD2': COIL 00013;
LD Block,'FASTSD': COIL 00011;



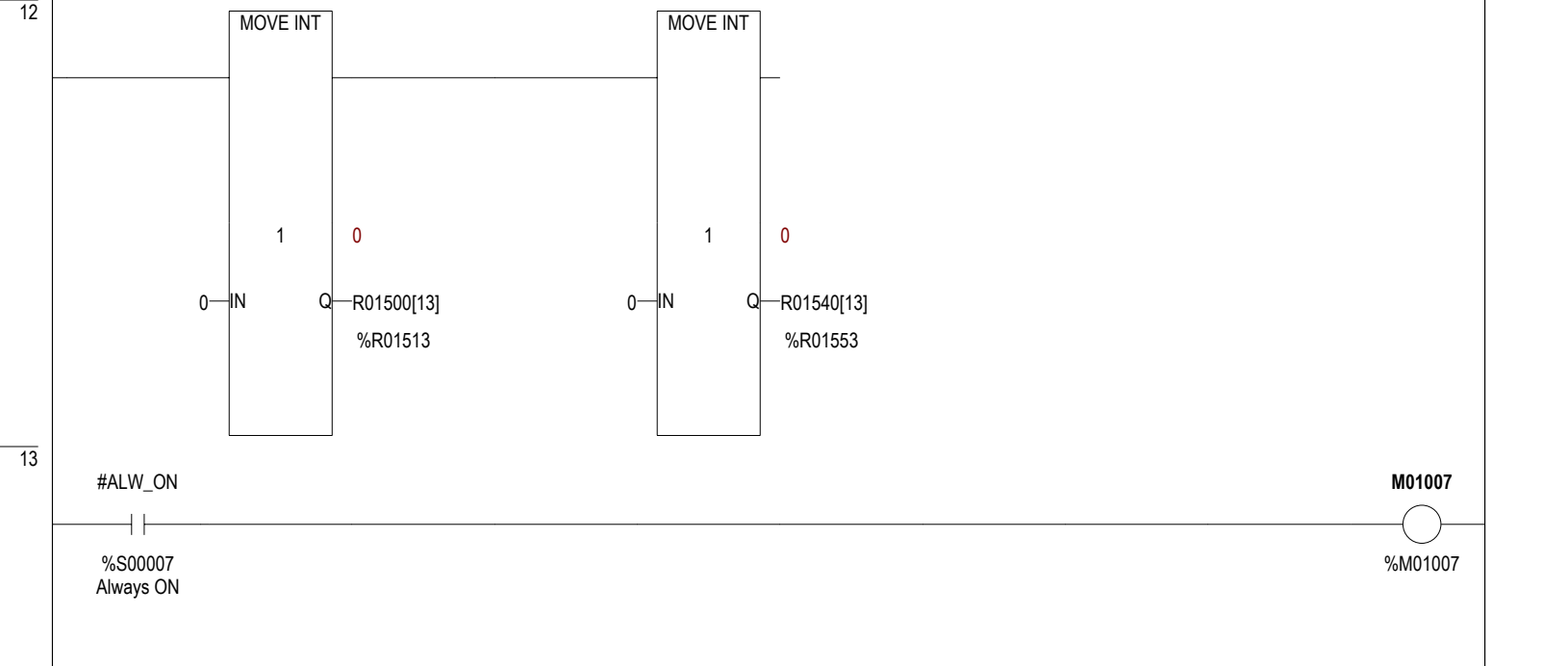
Q00031 %Q00031
LD Block,'FRSTOUT': NOCON 00002, 00024, 00035, 00046, 00057, 00068, 00079, 00090, 00101;
LD Block,'WARMUP2': COIL 00015;
LD Block,'VALMALF': NCCON 00082; NOCON 00087;
LD Block,'VENT': COIL 00013;
LD Block,'PREPURG': COIL 00036;
LD Block,'ROLL': COIL 00013;
LD Block,'PHASE0': COIL 00012;
LD Block,'SHUTDWN': COIL 00009;
LD Block,'COMPESD': COIL 00007;
LD Block,'POSTLB': COIL 00012;
LD Block,'LOAD2': COIL 00021;
LD Block,'UNLOAD2': COIL 00014;
LD Block,'FASTSD': COIL 00012;



M00958 %M00958
LD Block,'WARMUP2': COIL 00006;
LD Block,'PID': NCCON 00009; NOCON 00010;
LD Block,'VENT': COIL 00015;
LD Block,'PREPURG': COIL 00007;
LD Block,'ROLL': COIL 00007;
LD Block,'PHASE0': COIL 00013;
LD Block,'SHUTDWN': COIL 00010;
LD Block,'COMPESD': COIL 00008;
LD Block,'POSTLB': COIL 00013;
LD Block,'LOAD2': COIL 00018;
LD Block,'UNLOAD2': COIL 00012;
LD Block,'FASTSD': COIL 00013;



M00959 %M00959
LD Block,'WARMUP2': COIL 00007;
LD Block,'PID': NCCON 00019; NOCON 00017;
LD Block,'VENT': COIL 00016;
LD Block,'PREPURG': COIL 00008;
LD Block,'ROLL': COIL 00008;
LD Block,'PHASE0': COIL 00014;
LD Block,'SHUTDWN': COIL 00011;
LD Block,'COMPESD': COIL 00009;
LD Block,'POSTLB': COIL 00014;
LD Block,'LOAD2': COIL 00020;
LD Block,'UNLOAD2': COIL 00015;
LD Block,'FASTSD': COIL 00014;



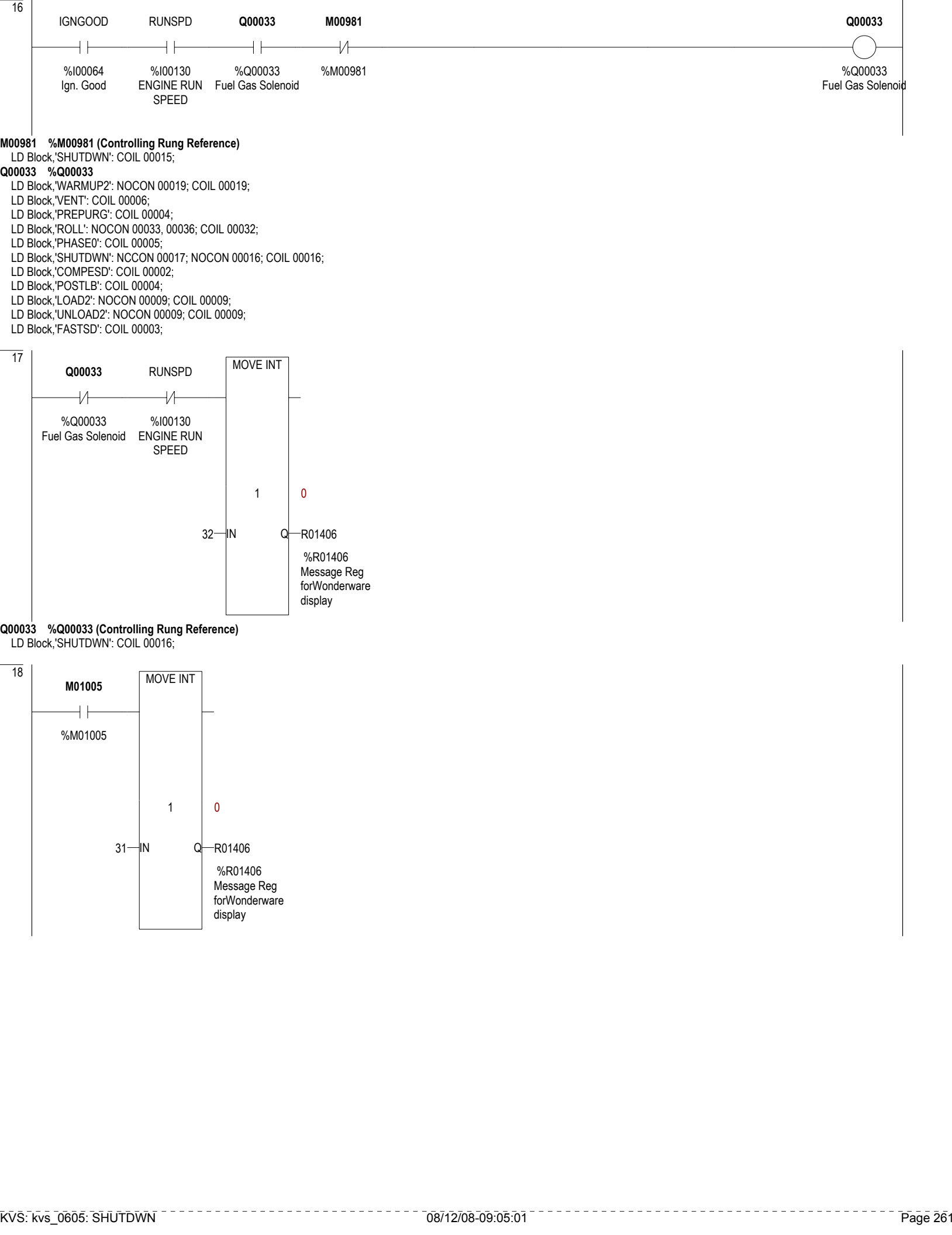
M01007 %M01007
LD Block,'PID': NOCON 00026;
LD Block,'VENT': COIL 00027;
LD Block,'PHASE0': COIL 00023;
LD Block,'SHUTDWN': COIL 00013;



M00980 %M00980
LD Block,'SHUTDWN': NOCON 00015; COIL 00014;



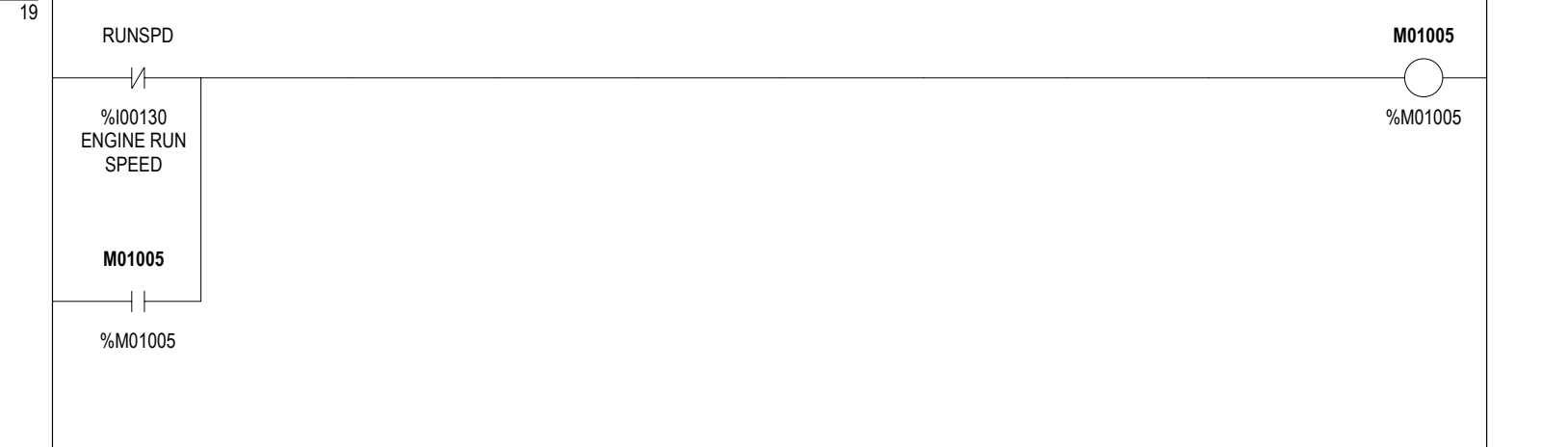
M00980 %M00980 (Controlling Rung Reference)
LD Block,'SHUTDWN': COIL 00014;
M00981 %M00981
LD Block,'WARMUP2': COIL 00031;
LD Block,'ROLL': COIL 00040;
LD Block,'SHUTDWN': NCCON 00014, 00016; NOCON 00015; COIL 00015;
LD Block,'LOAD2': COIL 00025;
LD Block,'UNLOAD2': COIL 00024;



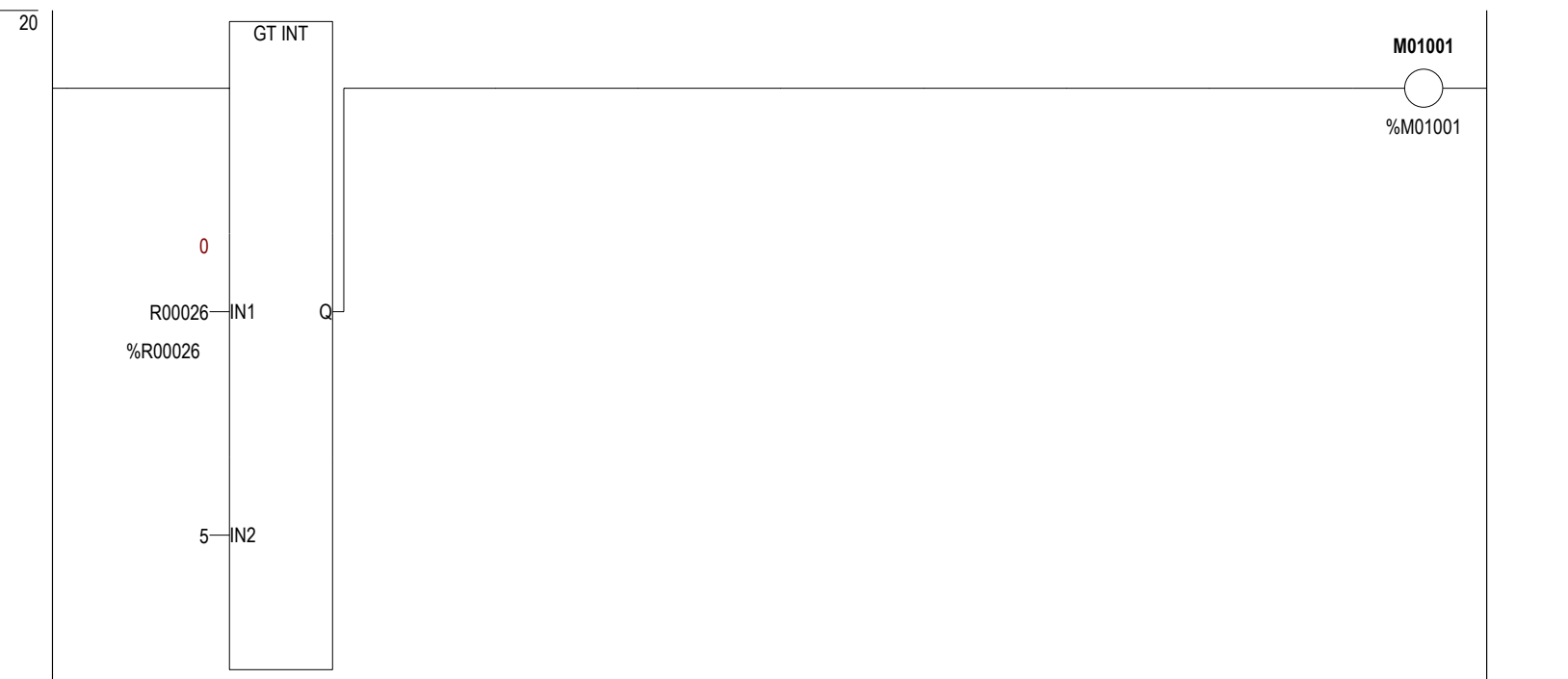
KVS: kvs_0605: SHUTDWN

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M01005 %M01005
LD Block,'WARMUP2': COIL 00032;
LD Block,'ROLL': COIL 00041;
LD Block,'SHUTDWN': NCCON 00025, 00026, 00027; NOCON 00018, 00019, 00028; COIL 00019;
LD Block,'LOAD2': COIL 00026;
LD Block,'UNLOAD2': COIL 00026;
LD Block,'FASTSD': NCCON 00018, 00019; NOCON 00017, 00020; COIL 00017;



M01001 %M01001
LD Block,'ROLL': NOCON 00030; COIL 00029;
LD Block,'SHUTDWN': NOCON 00021; COIL 00020;



M01001 %M01001 (Controlling Rung Reference)
LD Block,'SHUTDWN': COIL 00020;
Q00036 %Q00036
LD Block,'WARMUP2': COIL 00011;
LD Block,'VENT': COIL 00005;
LD Block,'PREPURG': COIL 00003;
LD Block,'ROLL': NOCON 00030, 00031, 00032; COIL 00030;
LD Block,'PHASE0': COIL 00004;
LD Block,'SHUTDWN': NOCON 00021; COIL 00021;
LD Block,'COMPESD': COIL 00011;
LD Block,'POSTLB': COIL 00003;
LD Block,'LOAD2': COIL 00008;
LD Block,'UNLOAD2': COIL 00008;
LD Block,'FASTSD': NOCON 00018; COIL 00018;



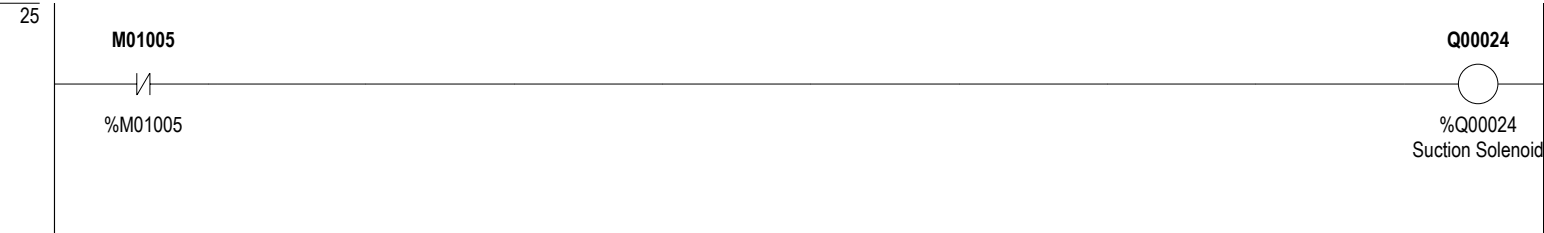
Q00150 %Q00150
LD Block,'WARMUP2': NOCON 00009; COIL 00009;
LD Block,'VENT': COIL 00003;
LD Block,'PREPURG': NOCON 00016, 00017, 00018, 00020; COIL 00016;
LD Block,'ROLL': NOCON 00001; COIL 00001;
LD Block,'PHASE0': COIL 00002;
LD Block,'SHUTDWN': NOCON 00022; COIL 00022;
LD Block,'COMPESD': COIL 00012;
LD Block,'POSTLB': NOCON 00019; COIL 00019;
LD Block,'LOAD2': NOCON 00003; COIL 00003;
LD Block,'UNLOAD2': NOCON 00003; COIL 00003;



Q00152 %Q00152
LD Block,'WARMUP2': NOCON 00010; COIL 00010;
LD Block,'VENT': COIL 00004;
LD Block,'PREPURG': NOCON 00019; COIL 00022;
LD Block,'ROLL': NOCON 00002; COIL 00002;
LD Block,'PHASE0': COIL 00003;
LD Block,'SHUTDWN': NOCON 00023; COIL 00023;
LD Block,'COMPESD': COIL 00013;
LD Block,'POSTLB': NOCON 00020; COIL 00020;
LD Block,'LOAD2': NOCON 00004; COIL 00004;
LD Block,'UNLOAD2': NOCON 00004; COIL 00004;



Q00029 %Q00029
LD Block,'WARMUP2': COIL 00017;
LD Block,'VALMALF': NCCON 00062; NOCON 00067;
LD Block,'VENT': COIL 00018;
LD Block,'PREPURG': COIL 00044;
LD Block,'ROLL': COIL 00016;
LD Block,'PHASE0': COIL 00016;
LD Block,'SHUTDWN': COIL 00024;
LD Block,'COMPESD': COIL 00014;
LD Block,'POSTLB': COIL 00007;
LD Block,'LOAD2': COIL 00012;
LD Block,'UNLOAD2': COIL 00019;
LD Block,'FASTSD': COIL 00007;



M01005 %M01005 (Controlling Rung Reference)
LD Block,'SHUTDWN': COIL 00019;

Q00024 %Q00024
LD Block,'WARMUP2': COIL 00012;
LD Block,'VALMALF': NCCON 00017; NOCON 00012;
LD Block,'VENT': COIL 00009;
LD Block,'PREPURG': NOCON 00029; COIL 00029;

LD Block,'ROLL': COIL 00010;
LD Block,'PHASE0': COIL 00008;
LD Block,'SHUTDWN': COIL 00025;
LD Block,'COMPESD': COIL 00015;
LD Block,'LOAD2': COIL 00010;
LD Block,'UNLOAD2': COIL 00020;
LD Block,'FASTSD': COIL 00008;

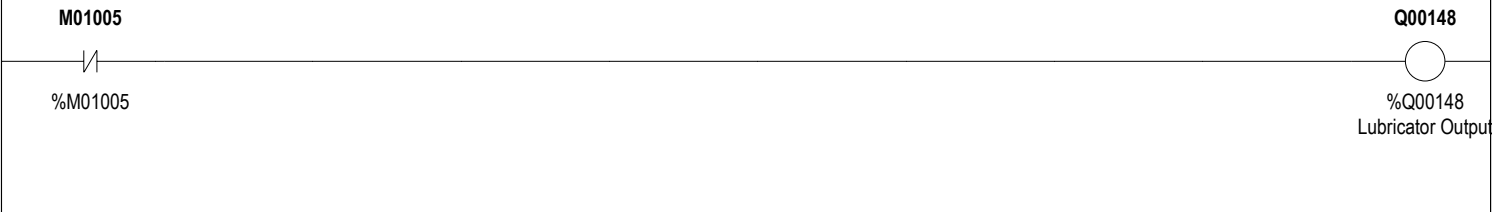
26



M01005 %M01005 (Controlling Rung Reference)

LD Block,'SHUTDWN': COIL 00019;
Q00028 %Q00028
LD Block,'WARMUP2': COIL 00016;
LD Block,'VALMALF': NCCON 00057; NOCON 00052;
LD Block,'VENT': COIL 00011;
LD Block,'PREPURG': COIL 00043;
LD Block,'ROLL': COIL 00014;
LD Block,'PHASE0': COIL 00010;
LD Block,'SHUTDWN': COIL 00026;
LD Block,'COMPESD': COIL 00016;
LD Block,'POSTLB': COIL 00006;
LD Block,'LOAD2': COIL 00011;
LD Block,'UNLOAD2': COIL 00021;
LD Block,'FASTSD': COIL 00009;

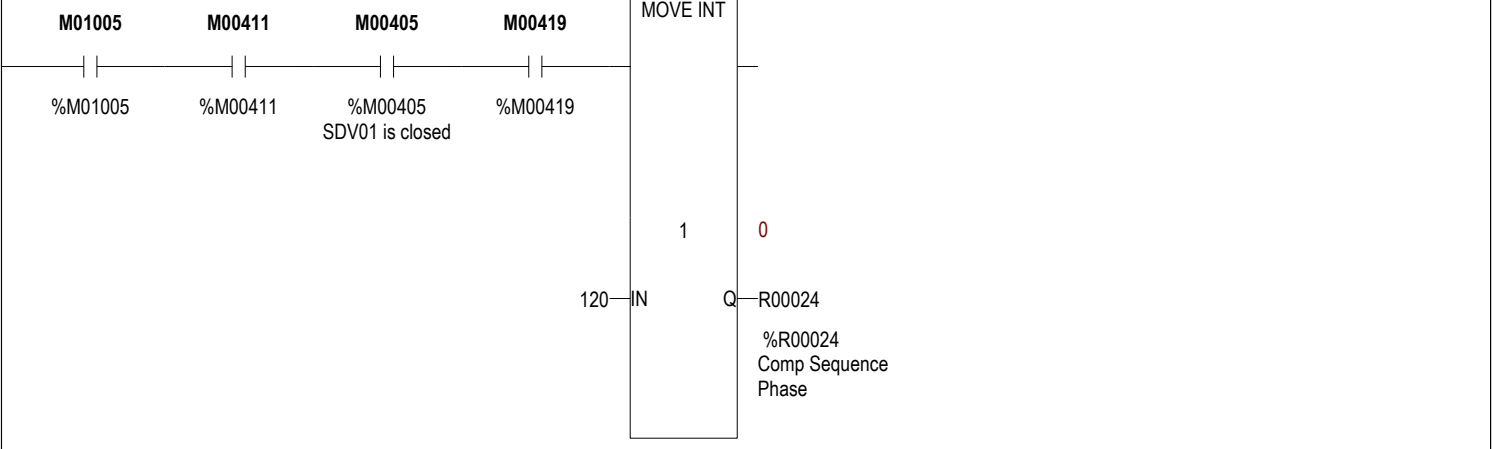
27



M01005 %M01005 (Controlling Rung Reference)

LD Block,'SHUTDWN': COIL 00019;
Q00148 %Q00148
LD Block,'WARMUP2': COIL 00005;
LD Block,'VENT': COIL 00002;
LD Block,'PREPURG': NOCON 00011, 00012, 00015; COIL 00011;
LD Block,'ROLL': COIL 00005;
LD Block,'PHASE0': COIL 00001;
LD Block,'SHUTDWN': COIL 00027;
LD Block,'COMPESD': COIL 00017;
LD Block,'POSTLB': COIL 00008;
LD Block,'LOAD2': COIL 00007;
LD Block,'UNLOAD2': COIL 00007;
LD Block,'FASTSD': COIL 00019;

28



M01005 %M01005 (Controlling Rung Reference)

LD Block,'SHUTDWN': COIL 00019;



M00983 %M00983
LD Block,'SHUTDWN': COIL 00029;
LD Block,'POSTLB': NCCON 00016; NOCON 00017, 00018; COIL 00017;
LD Block,'FASTSD': COIL 00021;



M00982 %M00982
LD Block,'SHUTDWN': COIL 00030;
LD Block,'POSTLB': NOCON 00017; COIL 00016;
LD Block,'FASTSD': COIL 00022;

