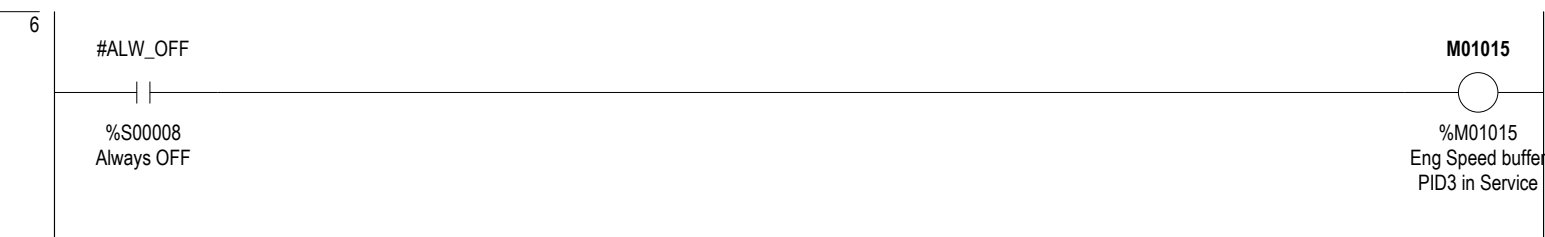


LD Block,'UNLOAD2': COIL 00006;
LD Block,'FASTSD': COIL 00006;



Q00148 %Q00148
LD Block,'WARMUP2': COIL 00005;
LD Block,'VENT': COIL 00002;
LD Block,'PREPURG': NOCON 00011, 00012, 00015; COIL 00011;
LD Block,'ROLL': COIL 00005;
LD Block,'PHASE0': COIL 00001;
LD Block,'SHUTDWN': COIL 00027;
LD Block,'COMPESD': COIL 00017;
LD Block,'POSTLB': COIL 00008;
LD Block,'LOAD2': COIL 00007;
LD Block,'UNLOAD2': COIL 00007;
LD Block,'FASTSD': COIL 00019;



M01015 %M01015
LD Block,'WARMUP2': COIL 00021;
LD Block,'PID': NCCON 00044;
LD Block,'VENT': COIL 00014;
LD Block,'PREPURG': COIL 00006;
LD Block,'ROLL': COIL 00006, 00035;
LD Block,'PHASE0': COIL 00015;
LD Block,'SHUTDWN': COIL 00004;
LD Block,'POSTLB': COIL 00015;
LD Block,'LOAD2': COIL 00017;
LD Block,'UNLOAD2': COIL 00017;
LD Block,'FASTSD': COIL 00016;

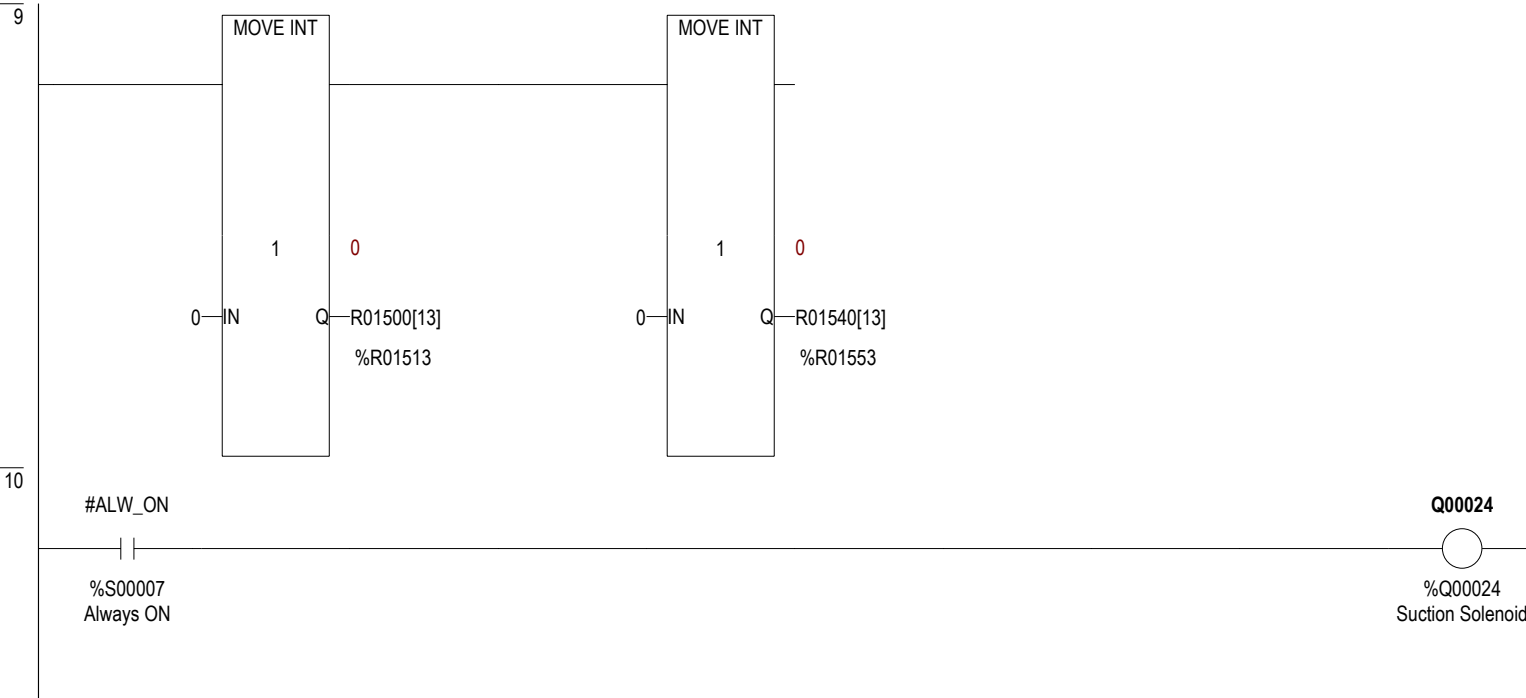


M00958 %M00958
LD Block,'WARMUP2': COIL 00006;
LD Block,'PID': NCCON 00009; NOCON 00010;
LD Block,'VENT': COIL 00015;
LD Block,'PREPURG': COIL 00007;
LD Block,'ROLL': COIL 00007;
LD Block,'PHASE0': COIL 00013;
LD Block,'SHUTDWN': COIL 00010;
LD Block,'COMPESD': COIL 00008;
LD Block,'POSTLB': COIL 00013;
LD Block,'LOAD2': COIL 00018;
LD Block,'UNLOAD2': COIL 00012;
LD Block,'FASTSD': COIL 00013;



M00959 %M00959
LD Block,'WARMUP2': COIL 00007;

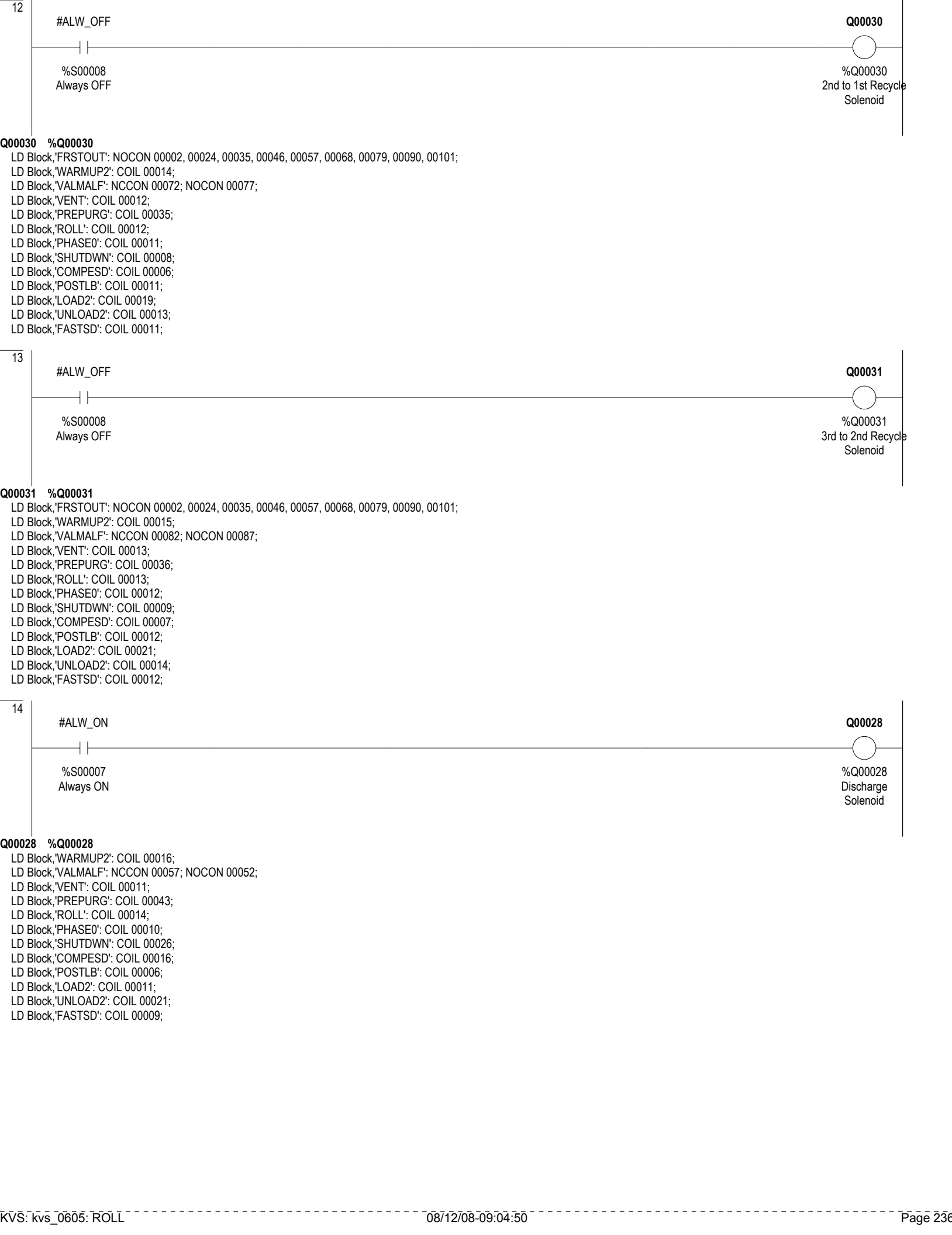
LD Block,'PID': NCCON 00019; NOCON 00017;
LD Block,'VENT': COIL 00016;
LD Block,'PREPURG': COIL 00008;
LD Block,'ROLL': COIL 00008;
LD Block,'PHASE0': COIL 00014;
LD Block,'SHUTDWN': COIL 00011;
LD Block,'COMPESD': COIL 00009;
LD Block,'POSTLB': COIL 00014;
LD Block,'LOAD2': COIL 00020;
LD Block,'UNLOAD2': COIL 00015;
LD Block,'FASTSD': COIL 00014;



Q00024 %Q00024
LD Block,'WARMUP2': COIL 00012;
LD Block,'VALMALF': NCCON 00017; NOCON 00012;
LD Block,'VENT': COIL 00009;
LD Block,'PREPURG': NOCON 00029; COIL 00029;
LD Block,'ROLL': COIL 00010;
LD Block,'PHASE0': COIL 00008;
LD Block,'SHUTDWN': COIL 00025;
LD Block,'COMPESD': COIL 00015;
LD Block,'LOAD2': COIL 00010;
LD Block,'UNLOAD2': COIL 00020;
LD Block,'FASTSD': COIL 00008;



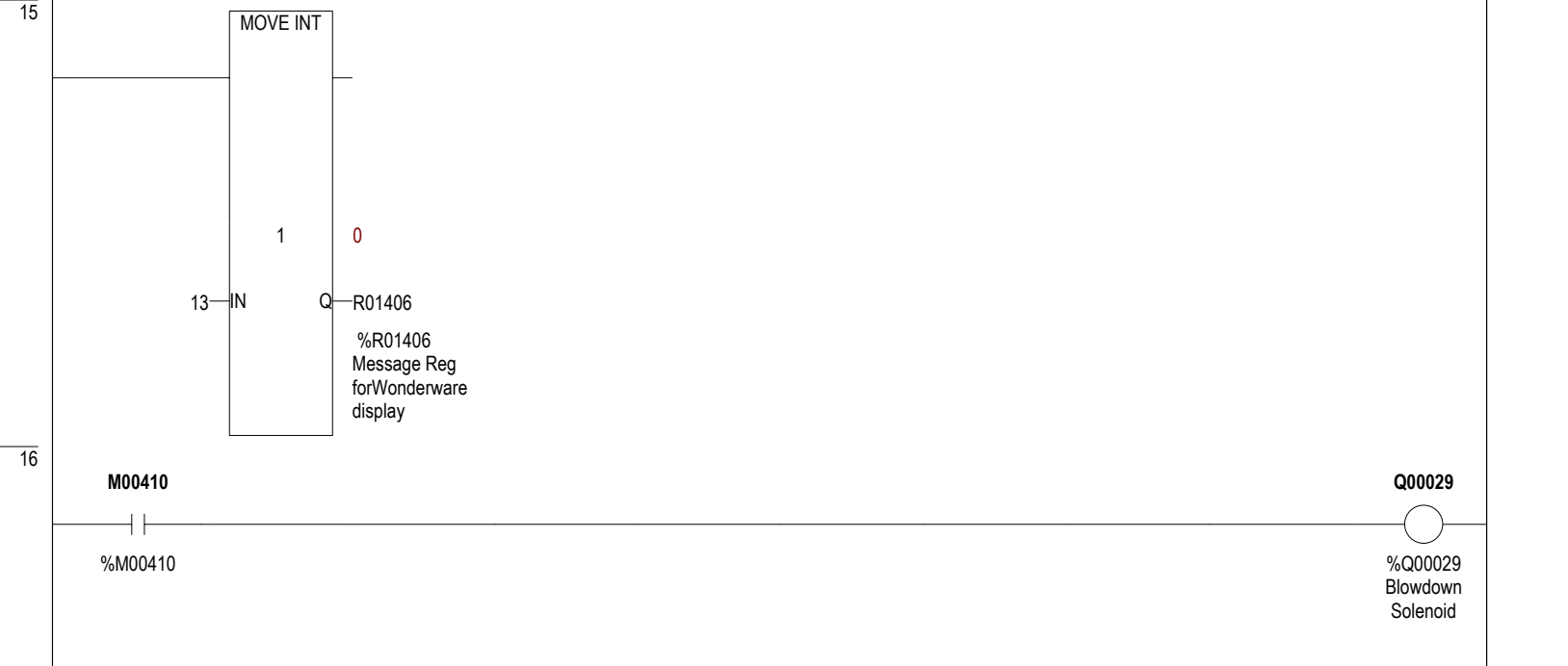
Q00026 %Q00026
LD Block,'WARMUP2': COIL 00013;
LD Block,'VALMALF': NCCON 00037; NOCON 00032;
LD Block,'VENT': COIL 00010;
LD Block,'ROLL': COIL 00011;
LD Block,'PHASE0': COIL 00009;
LD Block,'SHUTDWN': COIL 00007;
LD Block,'COMPESD': COIL 00005;
LD Block,'POSTLB': COIL 00010;
LD Block,'LOAD2': COIL 00022;
LD Block,'UNLOAD2': COIL 00018;
LD Block,'FASTSD': COIL 00010;



KVS: kvs_0605: ROLL

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Q00029 %Q00029

LD Block,'WARMUP2': COIL 00017;
LD Block,'VALMALF': NCCON 00062; NOCON 00067;
LD Block,'VENT': COIL 00018;
LD Block,'PREPURG': COIL 00044;
LD Block,'ROLL': COIL 00016;
LD Block,'PHASE0': COIL 00016;
LD Block,'SHUTDWN': COIL 00024;
LD Block,'COMPESD': COIL 00014;
LD Block,'POSTLB': COIL 00007;
LD Block,'LOAD2': COIL 00012;
LD Block,'UNLOAD2': COIL 00019;
LD Block,'FASTSD': COIL 00007;



M00522 %M00522

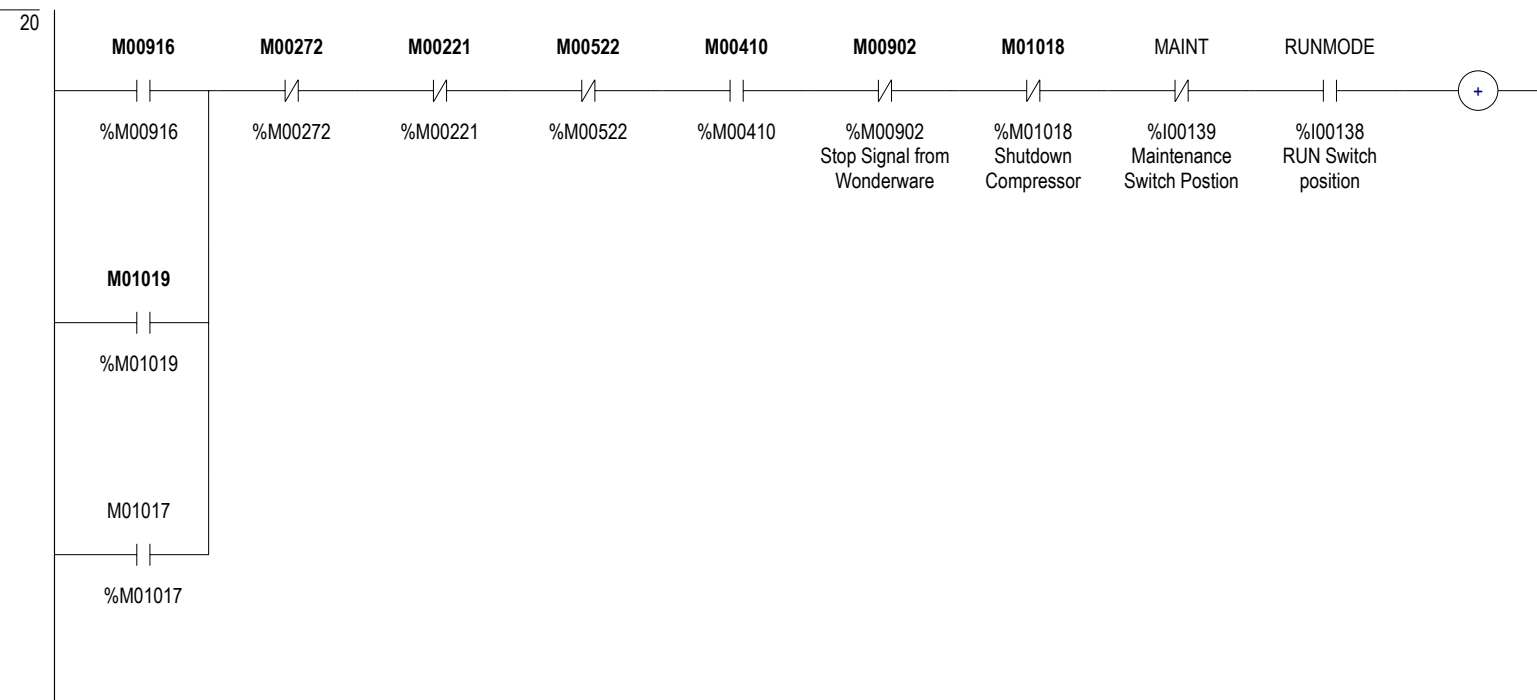
LD Block,'ROLL': NCCON 00020; NOCON 00017; COIL 00017;



M00272 %M00272
LD Block,'ROLL': NCCON 00020; NOCON 00018; COIL 00018;



M00221 %M00221
LD Block,'ROLL': NCCON 00020; NOCON 00019; COIL 00019;



M00272 %M00272 (Controlling Rung Reference)

LD Block,'ROLL': COIL 00018;

M00221 %M00221 (Controlling Rung Reference)

LD Block,'ROLL': COIL 00019;

M00522 %M00522 (Controlling Rung Reference)

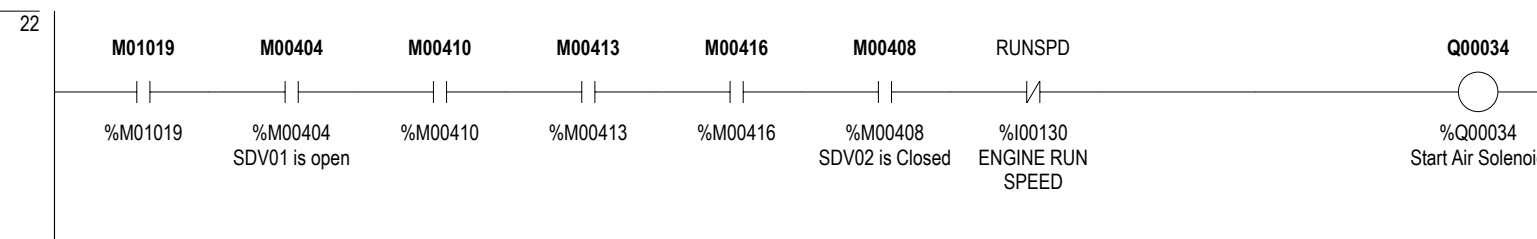
LD Block,'ROLL': COIL 00017;



M01019 %M01019

LD Block,'ROLL': NOCON 00020, 00022; COIL 00021;

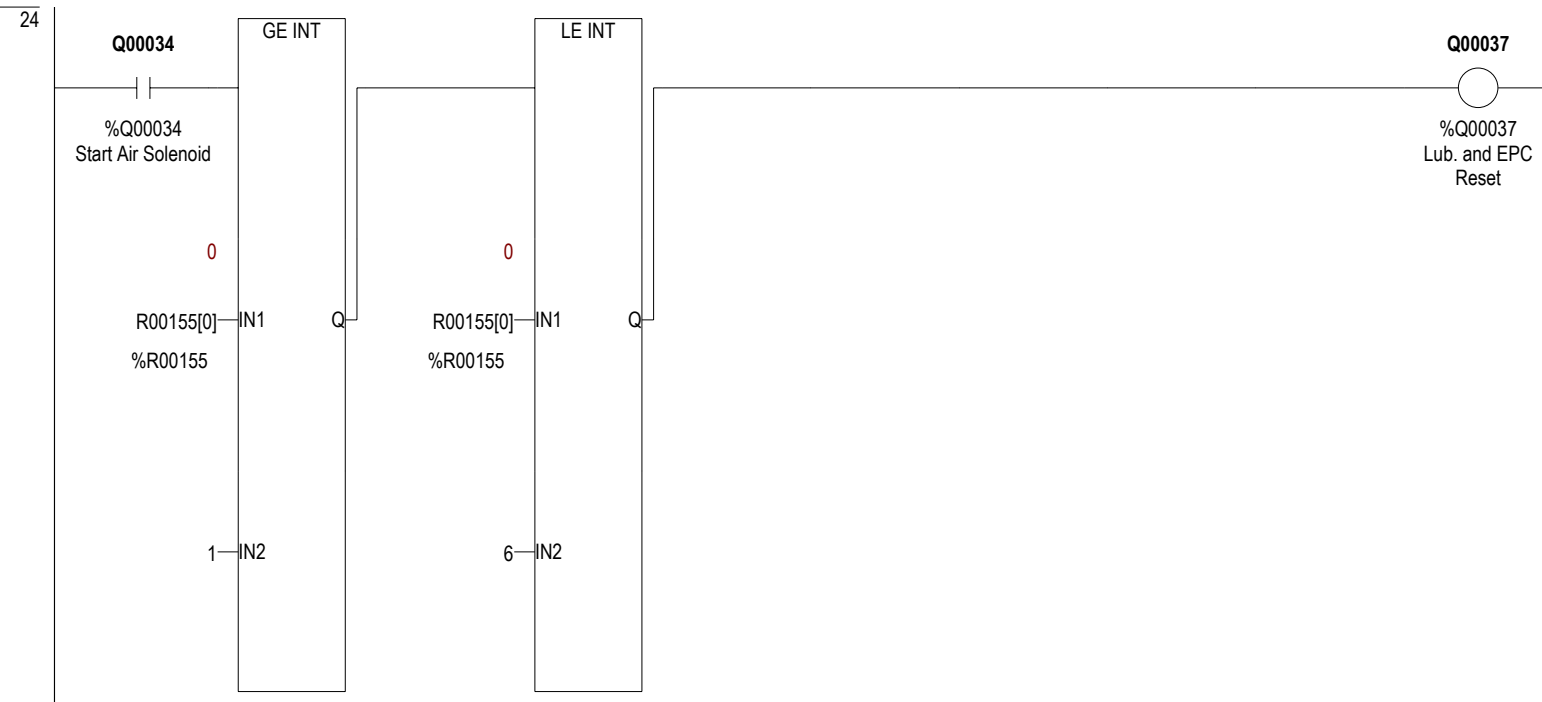
LD Block,'STATS': NOCON 00009;



M01019 %M01019 (Controlling Rung Reference)
LD Block,'ROLL': COIL 00021;
Q00034 %Q00034
LD Block,'WARMUP2': COIL 00003;
LD Block,'VENT': COIL 00007;
LD Block,'PREPURG': COIL 00005;
LD Block,'ROLL': NOCON 00023, 00024, 00025, 00027; COIL 00022;
LD Block,'PHASE0': COIL 00006;
LD Block,'SHUTDWN': COIL 00005;
LD Block,'COMPESD': COIL 00003;
LD Block,'STATS': NOCON 00009;
LD Block,'POSTLB': COIL 00005;
LD Block,'LOAD2': COIL 00005;
LD Block,'UNLOAD2': COIL 00005;
LD Block,'FASTSD': COIL 00005;



Q00034 %Q00034 (Controlling Rung Reference)
LD Block,'ROLL': COIL 00022;
M00521 %M00521
LD Block,'ROLL': NOCON 00017; COIL 00023;



Q00034 %Q00034 (Controlling Rung Reference)
LD Block,'ROLL': COIL 00022;
Q00037 %Q00037
LD Block,'PREPURG': COIL 00015;
LD Block,'ROLL': COIL 00024;



Q00034 %Q00034 (Controlling Rung Reference)
LD Block,'ROLL': COIL 00022;



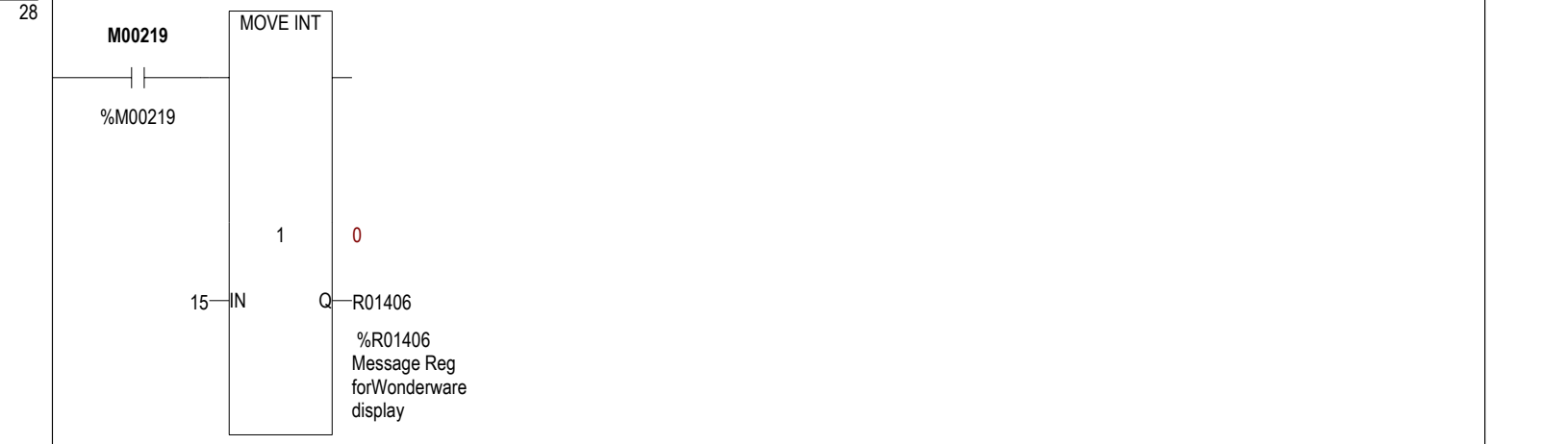
M01002 %M01002
LD Block,'ROLL': NCCON 00027; NOCON 00030; COIL 00026;



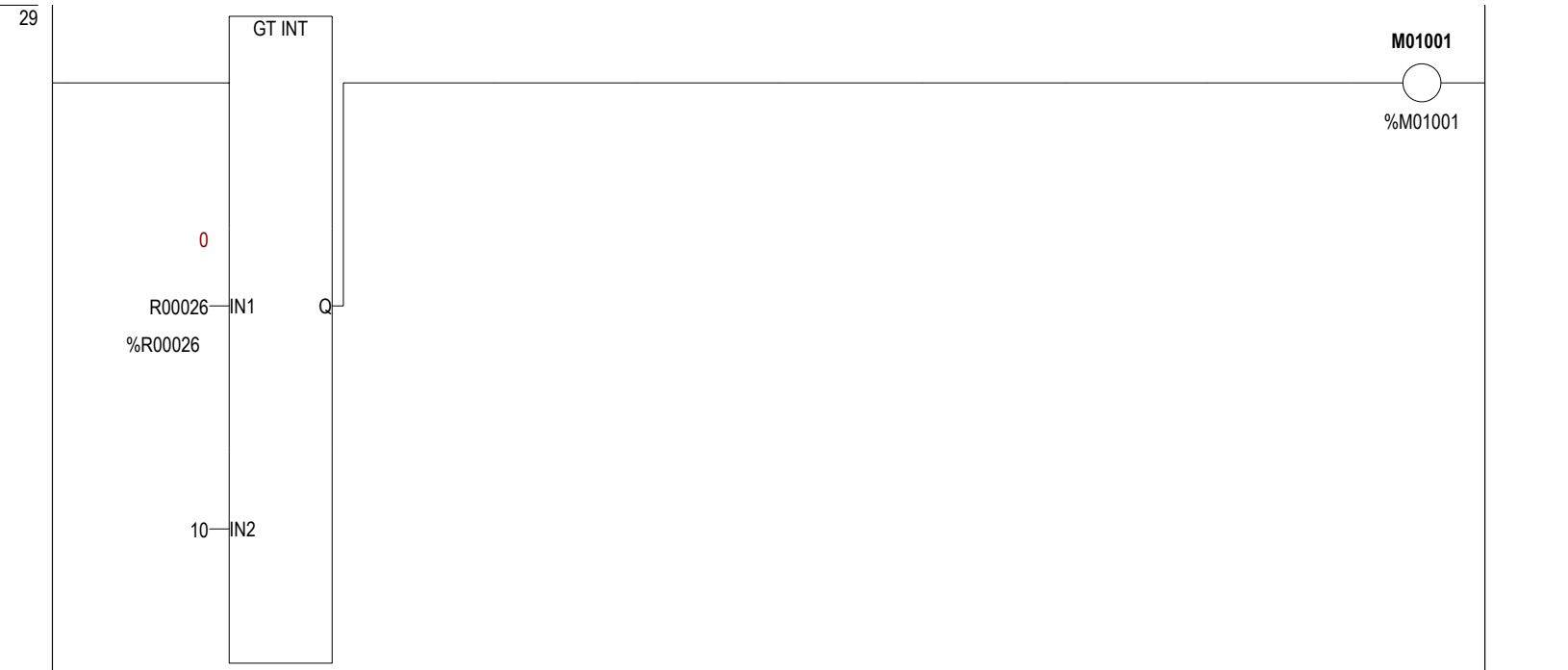
Q00034 %Q00034 (Controlling Rung Reference)
LD Block,'ROLL': COIL 00022;

M01002 %M01002 (Controlling Rung Reference)
LD Block,'ROLL': COIL 00026;

M00219 %M00219
LD Block,'ROLL': NOCON 00019, 00028; COIL 00027;



M00219 %M00219 (Controlling Rung Reference)
LD Block,'ROLL': COIL 00027;



M01001 %M01001
LD Block,'ROLL': NOCON 00030; COIL 00029;
LD Block,'SHUTDOWN': NOCON 00021; COIL 00020;



M01002 %M01002 (Controlling Rung Reference)
LD Block,'ROLL': COIL 00026;
Q00036 %Q00036
LD Block,'WARMUP2': COIL 00011;
LD Block,'VENT': COIL 00005;
LD Block,'PREPURG': COIL 00003;
LD Block,'ROLL': NOCON 00030, 00031, 00032; COIL 00030;
LD Block,'PHASE0': COIL 00004;
LD Block,'SHUTDOWN': NOCON 00021; COIL 00021;
LD Block,'COMPESD': COIL 00011;

LD Block,'POSTLB': COIL 00003;
LD Block,'LOAD2': COIL 00008;
LD Block,'UNLOAD2': COIL 00008;
LD Block,'FASTSD': NOCON 00018; COIL 00018;
M01001 %M01001 (Controlling Rung Reference)
LD Block,'ROLL': COIL 00029;



Q00036 %Q00036 (Controlling Rung Reference)
LD Block,'ROLL': COIL 00030;



Q00036 %Q00036 (Controlling Rung Reference)
LD Block,'ROLL': COIL 00030;

Q00033 %Q00033
LD Block,'WARMUP2': NOCON 00019; COIL 00019;
LD Block,'VENT': COIL 00006;
LD Block,'PREPURG': COIL 00004;
LD Block,'ROLL': NOCON 00033, 00036; COIL 00032;
LD Block,'PHASE0': COIL 00005;
LD Block,'SHUTDWN': NCCON 00017; NOCON 00016; COIL 00016;
LD Block,'COMPESD': COIL 00002;
LD Block,'POSTLB': COIL 00004;
LD Block,'LOAD2': NOCON 00009; COIL 00009;
LD Block,'UNLOAD2': NOCON 00009; COIL 00009;
LD Block,'FASTSD': COIL 00003;



Q00033 %Q00033 (Controlling Rung Reference)
LD Block,'ROLL': COIL 00032;

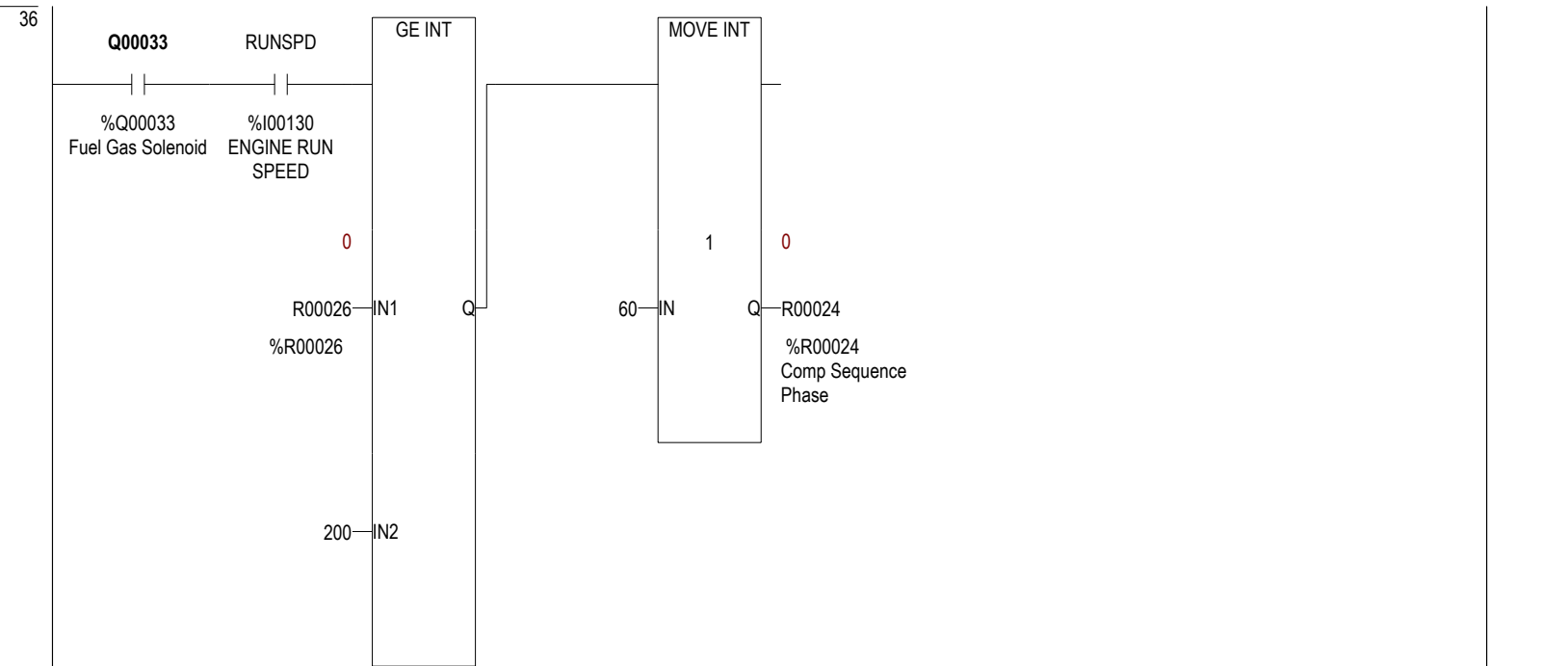
M00270 %M00270
LD Block,'ROLL': NOCON 00018, 00034; COIL 00033;



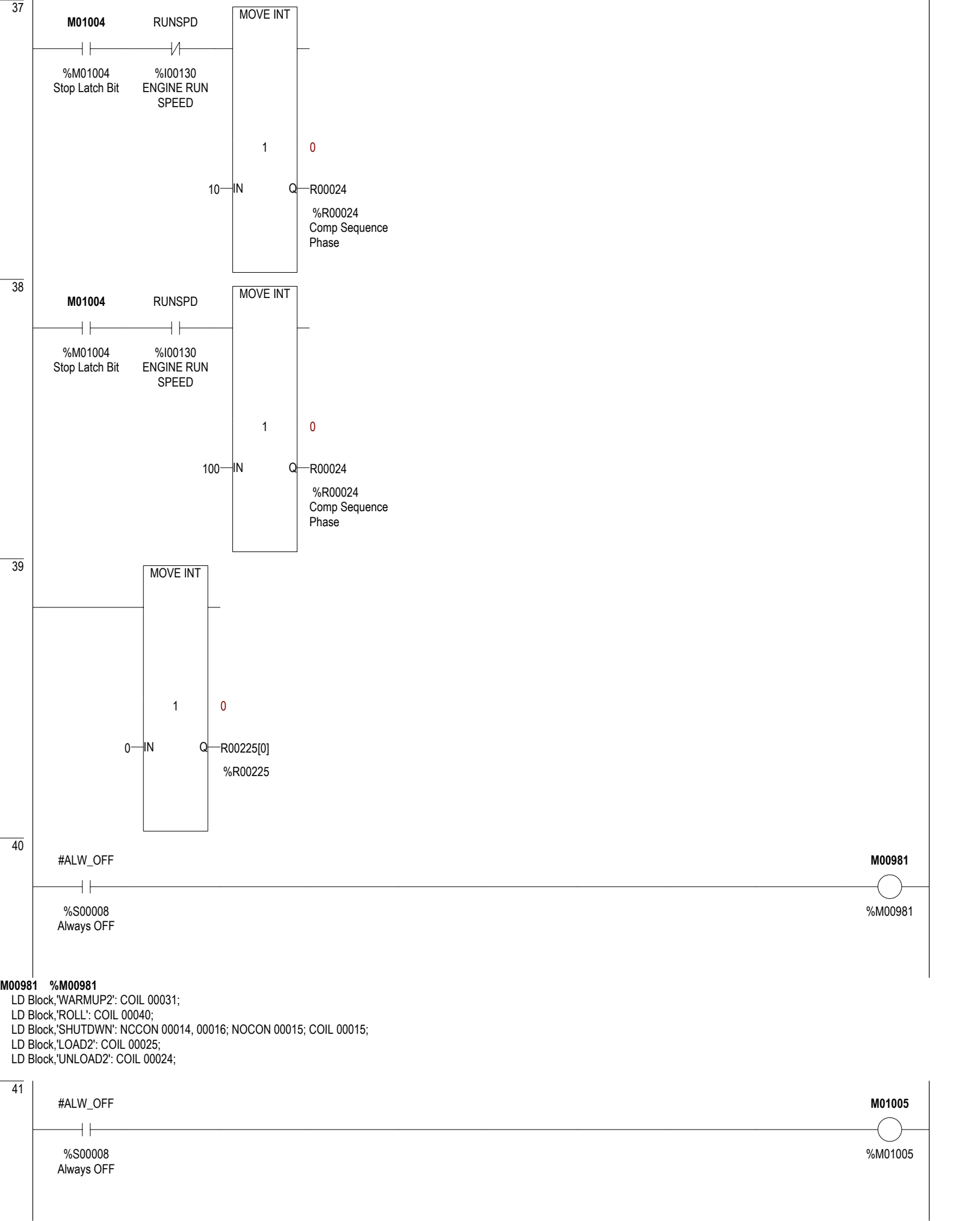
M00270 %M00270 (Controlling Rung Reference)
LD Block,'ROLL': COIL 00033;



M01015 %M01015
LD Block,'WARMUP2': COIL 00021;
LD Block,'PID': NCCON 00044;
LD Block,'VENT': COIL 00014;
LD Block,'PREPURG': COIL 00006;
LD Block,'ROLL': COIL 00006, 00035;
LD Block,'PHASE0': COIL 00015;
LD Block,'SHUTDWN': COIL 00004;
LD Block,'POSTLB': COIL 00015;
LD Block,'LOAD2': COIL 00017;
LD Block,'UNLOAD2': COIL 00017;
LD Block,'FASTSD': COIL 00016;



Q00033 %Q00033 (Controlling Rung Reference)
LD Block,'ROLL': COIL 00032;



LD Block,'WARMUP2': COIL 00032;
LD Block,'ROLL': COIL 00041;
LD Block,'SHUTDWN': NCCON 00025, 00026, 00027; NOCON 00018, 00019, 00028; COIL 00019;
LD Block,'LOAD2': COIL 00026;
LD Block,'UNLOAD2': COIL 00026;
LD Block,'FASTSD': NCCON 00018, 00019; NOCON 00017, 00020; COIL 00017;



M01010 %M01010
LD Block,'WARMUP2': COIL 00033;
LD Block,'VENT': COIL 00028;
LD Block,'PREPURG': COIL 00047;
LD Block,'ROLL': COIL 00042;
LD Block,'PHASE0': COIL 00024;
LD Block,'LOAD2': NOCON 00014, 00015, 00016, 00017, 00018, 00019, 00020, 00021, 00022; COIL 00014;
LD Block,'UNLOAD2': COIL 00001;