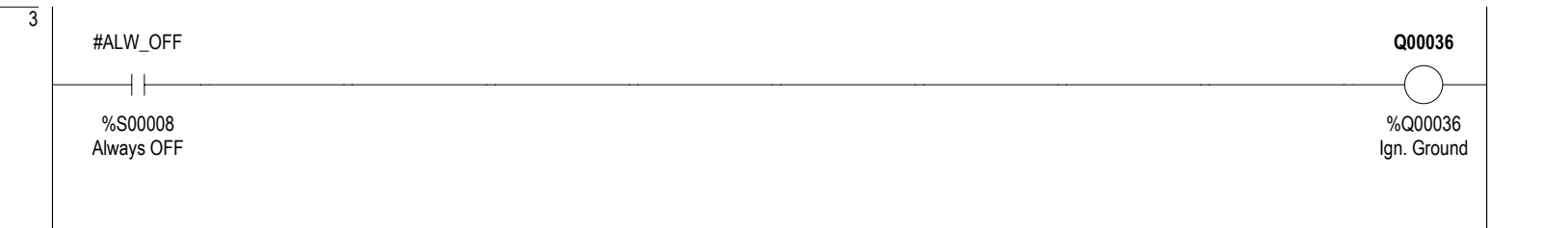


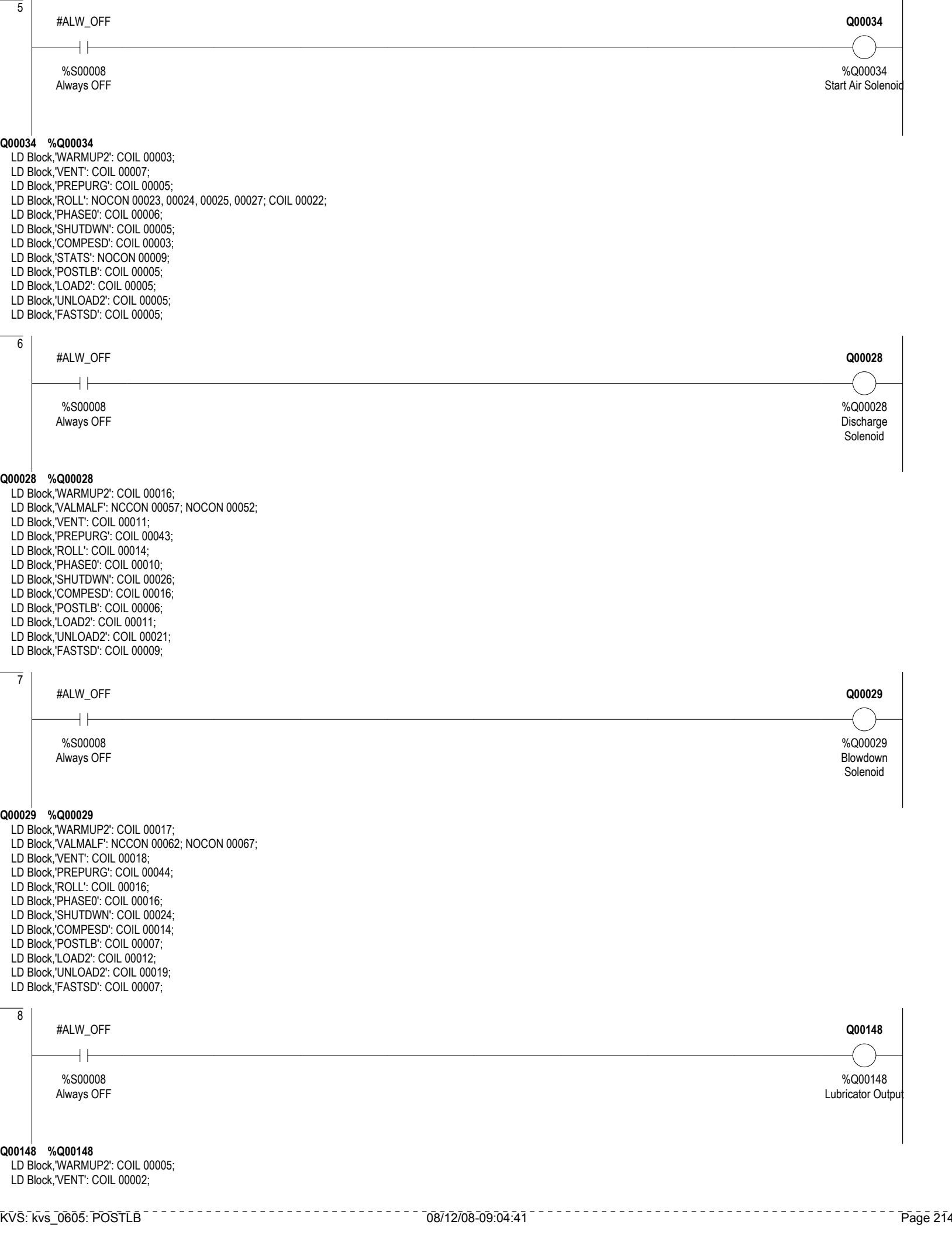
**Q00035 %Q00035**  
LD Block,'WARMUP2': COIL 00002;  
LD Block,'PREPURG': COIL 00002;  
LD Block,'ROLL': COIL 00003;  
LD Block,'SHUTDWN': COIL 00003;  
LD Block,'COMPESD': COIL 00018;  
LD Block,'POSTLB': COIL 00002;  
LD Block,'LOAD2': COIL 00016;  
LD Block,'UNLOAD2': COIL 00016;  
LD Block,'FASTSD': COIL 00004;



**Q00036 %Q00036**  
LD Block,'WARMUP2': COIL 00011;  
LD Block,'VENT': COIL 00005;  
LD Block,'PREPURG': COIL 00003;  
LD Block,'ROLL': NOCON 00030, 00031, 00032; COIL 00030;  
LD Block,'PHASE0': COIL 00004;  
LD Block,'SHUTDWN': NOCON 00021; COIL 00021;  
LD Block,'COMPESD': COIL 00011;  
LD Block,'POSTLB': COIL 00003;  
LD Block,'LOAD2': COIL 00008;  
LD Block,'UNLOAD2': COIL 00008;  
LD Block,'FASTSD': NOCON 00018; COIL 00018;



**Q00033 %Q00033**  
LD Block,'WARMUP2': NOCON 00019; COIL 00019;  
LD Block,'VENT': COIL 00006;  
LD Block,'PREPURG': COIL 00004;  
LD Block,'ROLL': NOCON 00033, 00036; COIL 00032;  
LD Block,'PHASE0': COIL 00005;  
LD Block,'SHUTDWN': NCCON 00017; NOCON 00016; COIL 00016;  
LD Block,'COMPESD': COIL 00002;  
LD Block,'POSTLB': COIL 00004;  
LD Block,'LOAD2': NOCON 00009; COIL 00009;  
LD Block,'UNLOAD2': NOCON 00009; COIL 00009;  
LD Block,'FASTSD': COIL 00003;



KVS: kvs\_0605: POSTLB

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LD Block,'PREPURG': NOCON 00011, 00012, 00015; COIL 00011;  
 LD Block,'ROLL': COIL 00005;  
 LD Block,'PHASE0': COIL 00001;  
 LD Block,'SHUTDWN': COIL 00027;  
 LD Block,'COMPESD': COIL 00017;  
 LD Block,'POSTLB': COIL 00008;  
 LD Block,'LOAD2': COIL 00007;  
 LD Block,'UNLOAD2': COIL 00007;  
 LD Block,'FASTSD': COIL 00019;



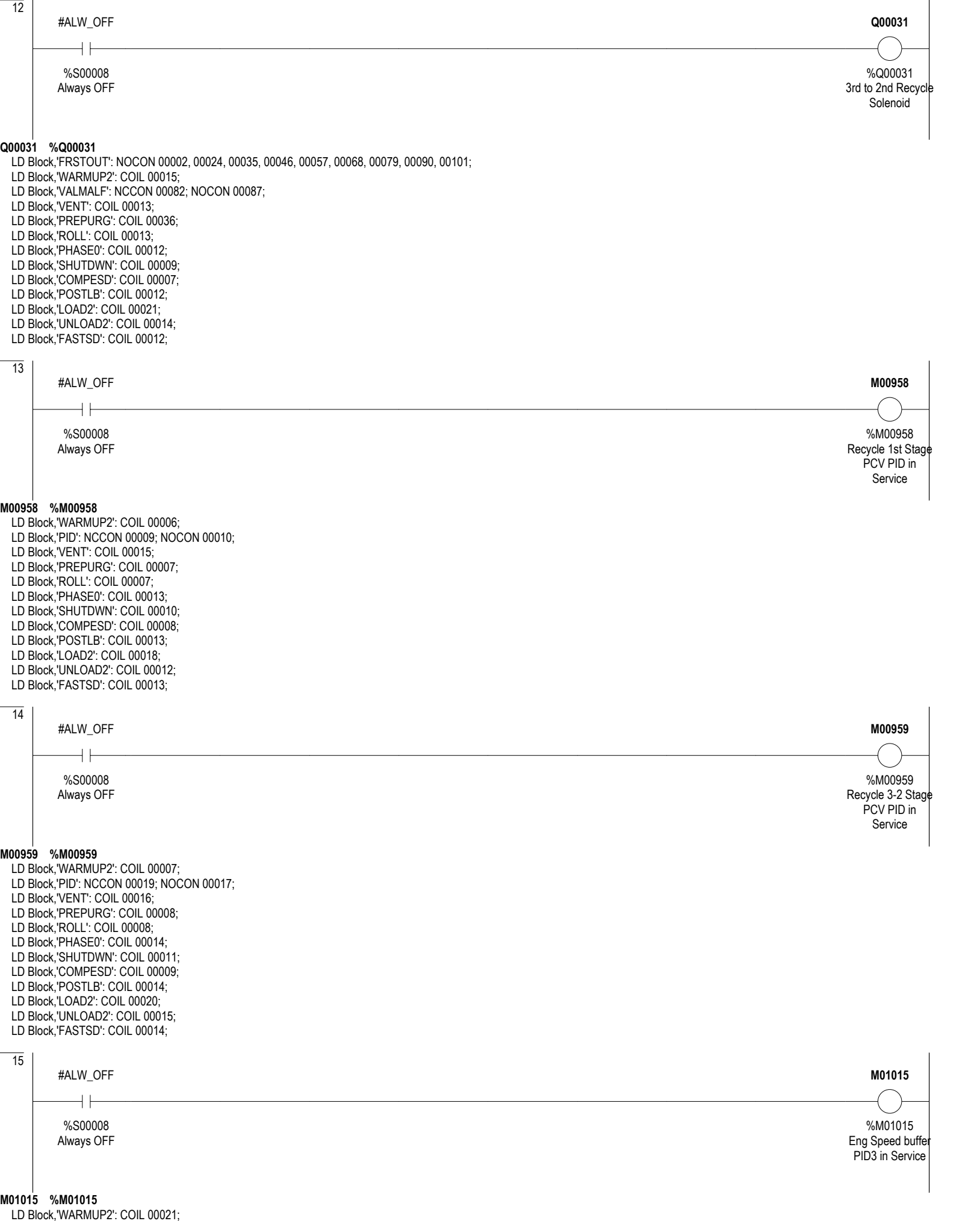
**Q00146 %Q00146**  
 LD Block,'WARMUP2': COIL 00004;  
 LD Block,'VENT': COIL 00008;  
 LD Block,'PREPURG': NOCON 00009, 00010, 00024, 00026; COIL 00009;  
 LD Block,'ROLL': COIL 00004;  
 LD Block,'PHASE0': COIL 00007;  
 LD Block,'SHUTDWN': COIL 00006;  
 LD Block,'COMPESD': COIL 00004;  
 LD Block,'POSTLB': COIL 00009;  
 LD Block,'LOAD2': COIL 00006;  
 LD Block,'UNLOAD2': COIL 00006;  
 LD Block,'FASTSD': COIL 00006;



**Q00026 %Q00026**  
 LD Block,'WARMUP2': COIL 00013;  
 LD Block,'VALMALF': NCCON 00037; NOCON 00032;  
 LD Block,'VENT': COIL 00010;  
 LD Block,'ROLL': COIL 00011;  
 LD Block,'PHASE0': COIL 00009;  
 LD Block,'SHUTDWN': COIL 00007;  
 LD Block,'COMPESD': COIL 00005;  
 LD Block,'POSTLB': COIL 00010;  
 LD Block,'LOAD2': COIL 00022;  
 LD Block,'UNLOAD2': COIL 00018;  
 LD Block,'FASTSD': COIL 00010;



**Q00030 %Q00030**  
 LD Block,'FRSTOUT': NOCON 00002, 00024, 00035, 00046, 00057, 00068, 00079, 00090, 00101;  
 LD Block,'WARMUP2': COIL 00014;  
 LD Block,'VALMALF': NCCON 00072; NOCON 00077;  
 LD Block,'VENT': COIL 00012;  
 LD Block,'PREPURG': COIL 00035;  
 LD Block,'ROLL': COIL 00012;  
 LD Block,'PHASE0': COIL 00011;  
 LD Block,'SHUTDWN': COIL 00008;  
 LD Block,'COMPESD': COIL 00006;  
 LD Block,'POSTLB': COIL 00011;  
 LD Block,'LOAD2': COIL 00019;  
 LD Block,'UNLOAD2': COIL 00013;  
 LD Block,'FASTSD': COIL 00011;



LD Block,'PID': NCCON 00044;  
LD Block,'VENT': COIL 00014;  
LD Block,'PREPURG': COIL 00006;  
LD Block,'ROLL': COIL 00006, 00035;  
LD Block,'PHASE0': COIL 00015;  
LD Block,'SHUTDWN': COIL 00004;  
LD Block,'POSTLB': COIL 00015;  
LD Block,'LOAD2': COIL 00017;  
LD Block,'UNLOAD2': COIL 00017;  
LD Block,'FASTSD': COIL 00016;



M00982 %M00982  
LD Block,'SHUTDWN': COIL 00030;  
LD Block,'POSTLB': NOCON 00017; COIL 00016;  
LD Block,'FASTSD': COIL 00022;



M00982 %M00982 (Controlling Rung Reference)  
LD Block,'POSTLB': COIL 00016;  
M00983 %M00983  
LD Block,'SHUTDWN': COIL 00029;  
LD Block,'POSTLB': NCCON 00016; NOCON 00017, 00018; COIL 00017;  
LD Block,'FASTSD': COIL 00021;



M00983 %M00983 (Controlling Rung Reference)  
LD Block,'POSTLB': COIL 00017;  
M00963 %M00963  
LD Block,'POSTLB': NCCON 00009, 00019, 00020; NOCON 00021; COIL 00018;



**M00963 %M00963 (Controlling Rung Reference)**

LD Block,'POSTLB': COIL 00018;

**Q00150 %Q00150**

LD Block,'WARMUP2': NOCON 00009; COIL 00009;

LD Block,'VENT': COIL 00003;

LD Block,'PREPURG': NOCON 00016, 00017, 00018, 00020; COIL 00016;

LD Block,'ROLL': NOCON 00001; COIL 00001;

LD Block,'PHASE0': COIL 00002;

LD Block,'SHUTDWN': NOCON 00022; COIL 00022;

LD Block,'COMPESD': COIL 00012;

LD Block,'POSTLB': NOCON 00019; COIL 00019;

LD Block,'LOAD2': NOCON 00003; COIL 00003;

LD Block,'UNLOAD2': NOCON 00003; COIL 00003;



**M00963 %M00963 (Controlling Rung Reference)**

LD Block,'POSTLB': COIL 00018;

**Q00152 %Q00152**

LD Block,'WARMUP2': NOCON 00010; COIL 00010;

LD Block,'VENT': COIL 00004;

LD Block,'PREPURG': NOCON 00019; COIL 00022;

LD Block,'ROLL': NOCON 00002; COIL 00002;

LD Block,'PHASE0': COIL 00003;

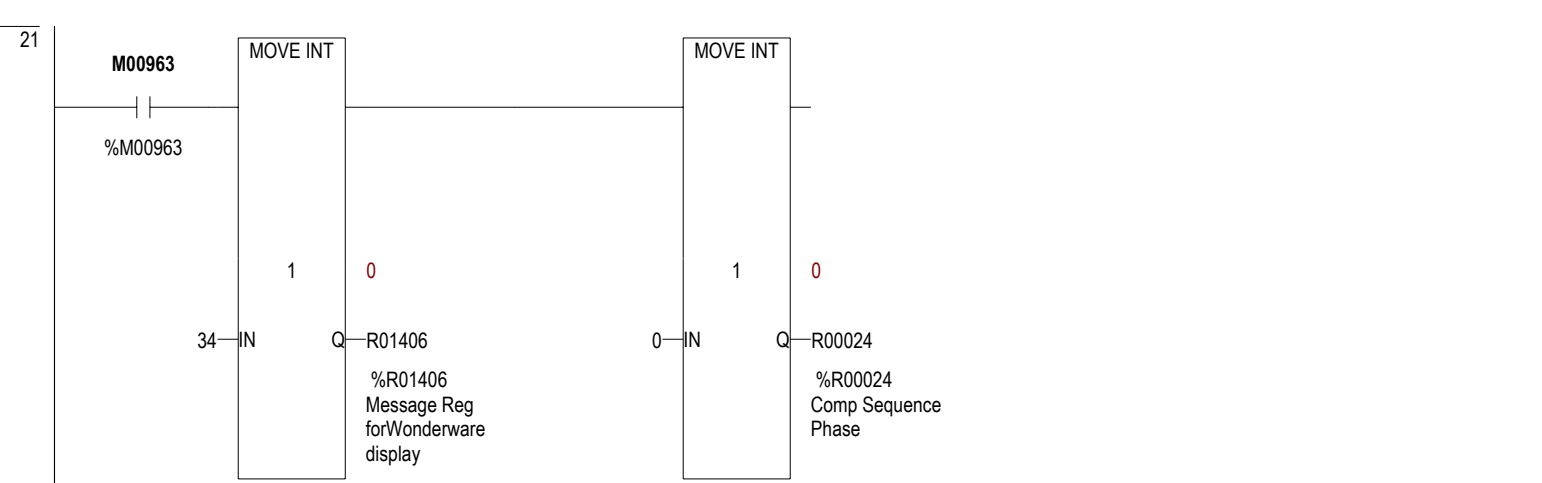
LD Block,'SHUTDWN': NOCON 00023; COIL 00023;

LD Block,'COMPESD': COIL 00013;

LD Block,'POSTLB': NOCON 00020; COIL 00020;

LD Block,'LOAD2': NOCON 00004; COIL 00004;

LD Block,'UNLOAD2': NOCON 00004; COIL 00004;



**M00963 %M00963 (Controlling Rung Reference)**

LD Block,'POSTLB': COIL 00018;